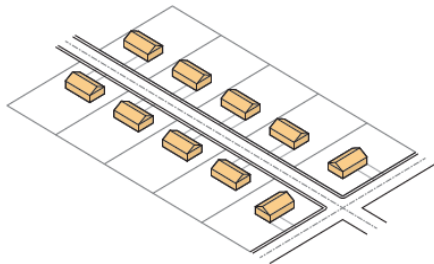
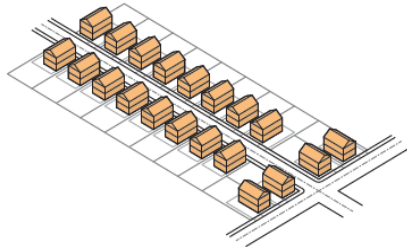


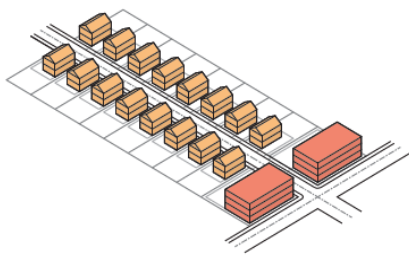
Energy *harvested, moved, and reused*



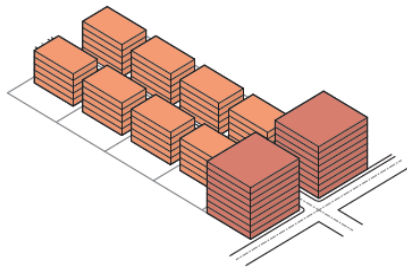
Low Density Residential



Medium Density Residential



Medium Density Mixed-Use



High Density Mixed-Use

**Saving Energy and Money in Government
and Commercial Buildings and Fleets**

**High Temperature Conversion
And District Systems:
How They Work**

GreyEdge Group, LLC

Cary Smith

csmith@greyedgegroup.com

Garen Ewbank

gewbank@greyedgegroup.com

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Meet the Presenters from the GreyEdge Group, LLC

- D. Cary Smith



CEM, CEA,
CGI, CGD



- Garen N. Ewbank



What Do We Call The Process

Beneficial Electrification

Smart Electrification

Tactical Resource Efficient Electrification (TREE):
Strategic Energy Efficiency Resource Systems (SEERS)

The TREE method of building electrification uses strategic capital planning, an integrated design process, and an incrementalist, network-oriented approach to deliver building heating and cooling which requires little or no combustion, enables carbon neutrality, is highly efficient at low design temperatures and during extreme weather, is highly resilient and energy grid interactive, and reduces thermal waste by capturing as many on-site or nearby thermal flows as possible.

In the built environment, SEERS is the practical use of electricity and electric assets that enables a multiplication of the resulting work to a system coefficient of performance greater than one. The networking of thermal and electrical assets such that on-site combustion is minimized and typically wasted heat resources are recovered for re-use or storage. Use, Capture, and Re-use. Use of heat pumps and recovery of wasted energy from blackwater are two examples.

The Elusive “Negawatt” and GSHPs

- **Wasted Energy Recovery (WER):**
Energy recovered and reused in the process of heating and cooling buildings that the user would normally discard.

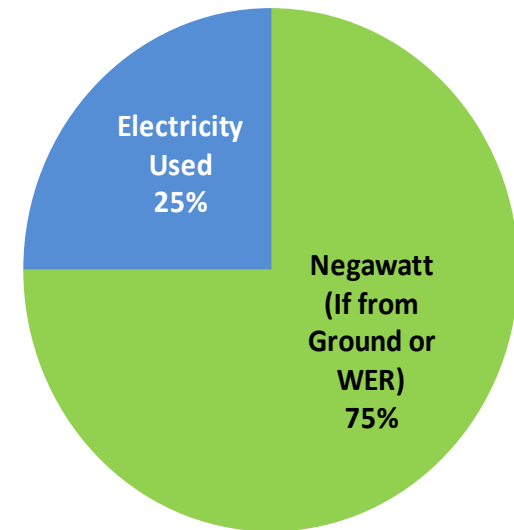


AVOIDED ENERGY CONSUMPTION

NEGAWATT MARKET

Negawatts could be traded as a commodity across time and space.

Heat Pump Negawatts @ COP 4.0



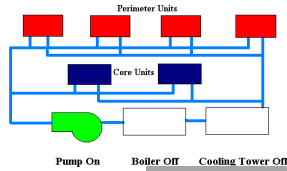
Low Temperature Geothermal Loop Waste Energy Recovery (WER)

Now let's introduce a way to start to quantify the magnitude of the contribution of WER.

SYSTEM Coefficient of Performance (COP) is the most valid way to compare competing systems.

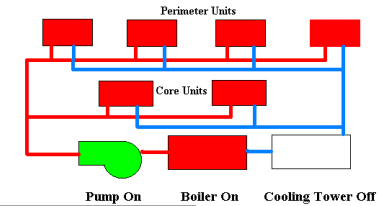
Consider two systems operating at their respective peaks.

Balanced Load

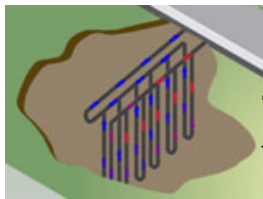


55°F to 85°F
(12.78° C to 29.4° C)

Maximum Heating Load

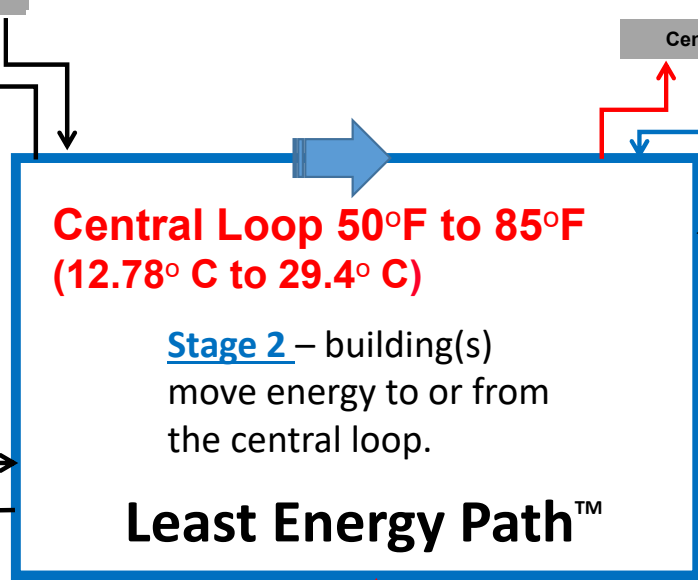


Stage 1 – building moves energy internally using building pumps.



Stage 3 – Central Loop calls Borefield (hot or cold).

<50°F or >85°F
(10° C to 29.4° C)



Least Energy Path™

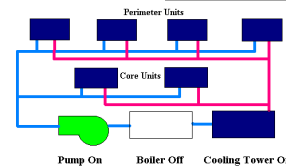
Central Loop On



Stage 4 – Central Loop calls Boiler or Fluid Cooler (hot or cold).

<40°F or >90°F
(4.4° C to 32.2° C)

Maximum Cooling Load



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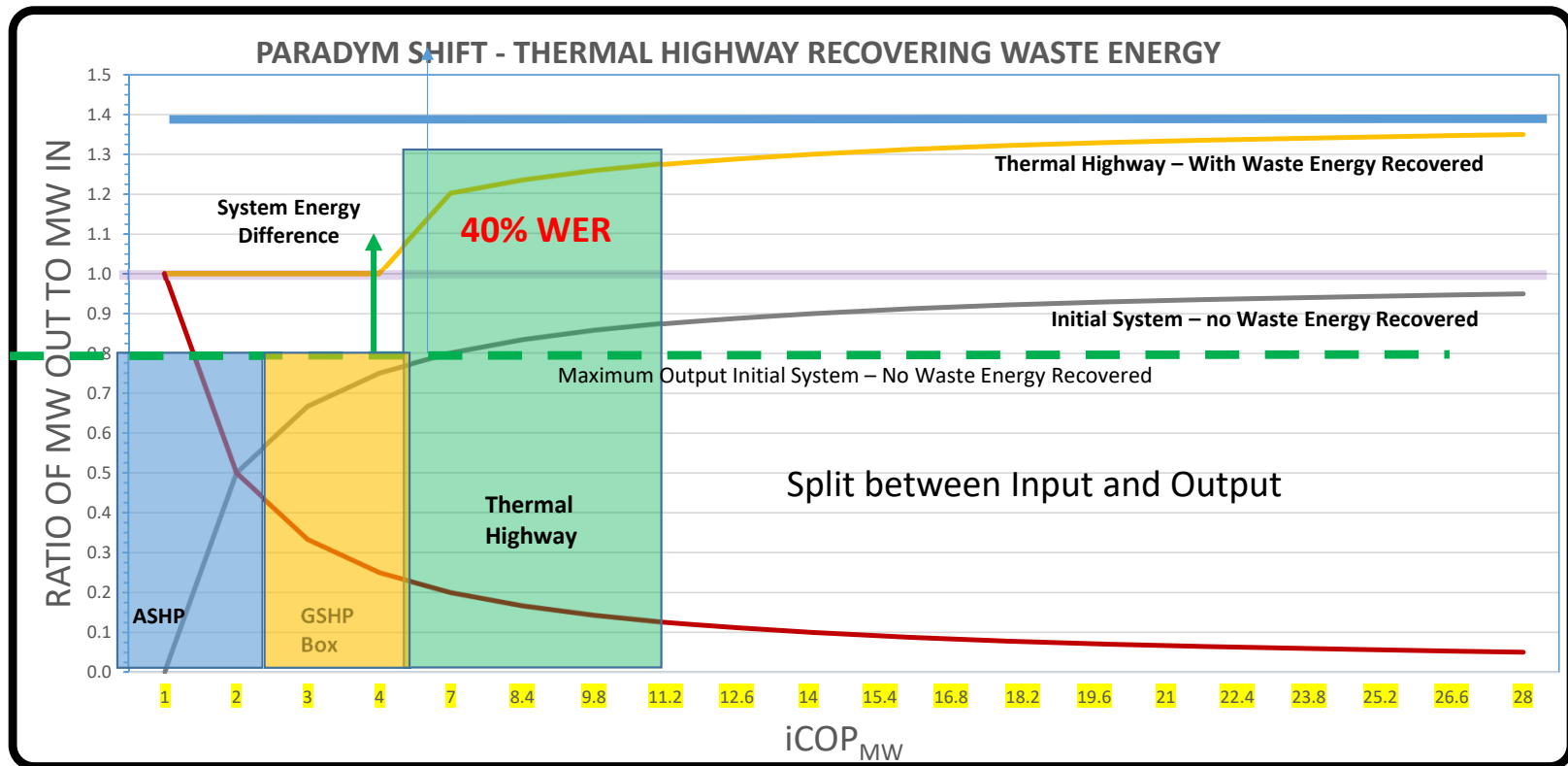
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What Can We Do With Ground Source and WER?

- Increase the system efficiency to 300% to 600%
- Heat and cool air
- Heat and Cool Water
- Move energy from one building or use to another
- Use the ground for thermal storage
- Store solar thermal energy (See <http://www.dlsc.ca/animation.htm>)
- Level energy loads on the system
- Shift system electrical demand peaks
- Shed excess energy at a time of day that is most advantageous

- Store energy to sell to other users – (micro grid applications)

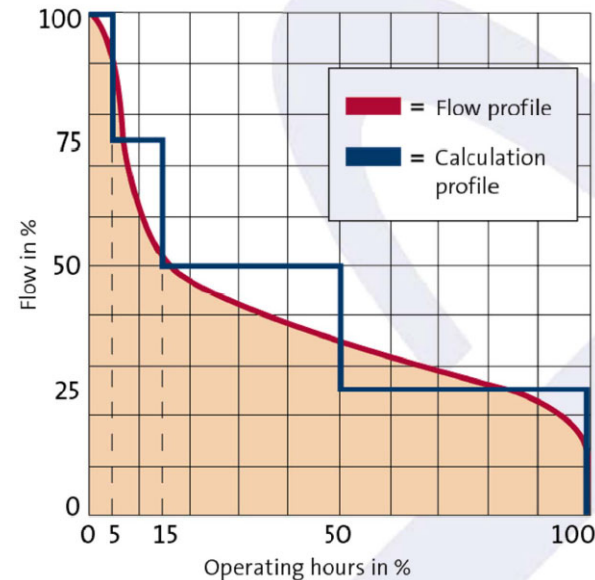
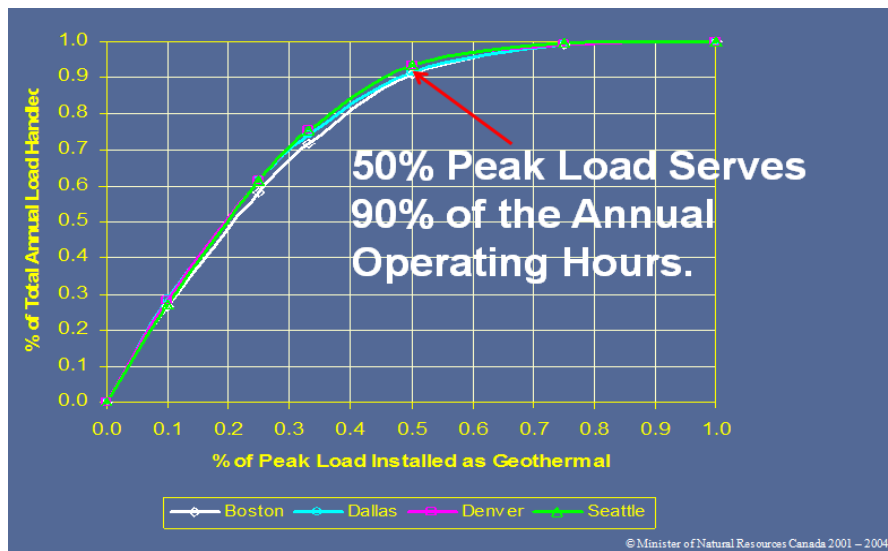
Thermal Highway– With WER, Maximum Output



Harvest, Store, and Re-use Wasted Energy

Part Load Analysis, The core of DESIGN

% of Peak Load vs. % of Annual Hours



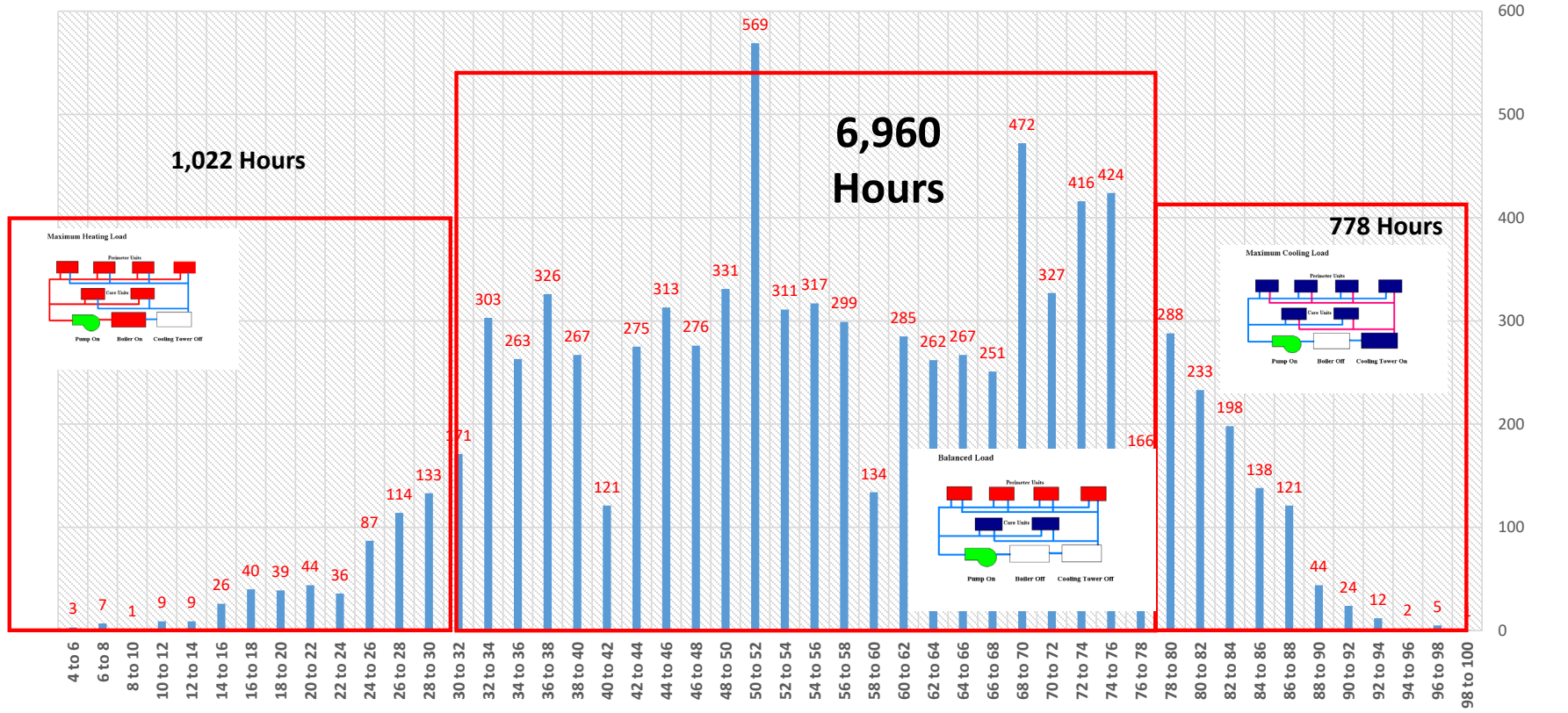
Flow in %	Hours in %
100	6
75	15
50	35
25	44

This profile is also applicable to the building load.

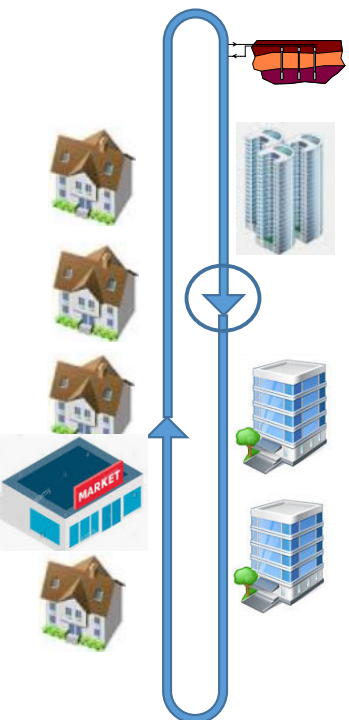


Conventional Bins for NEW YORK LAGUARDIA ARPT - Hours: 8760

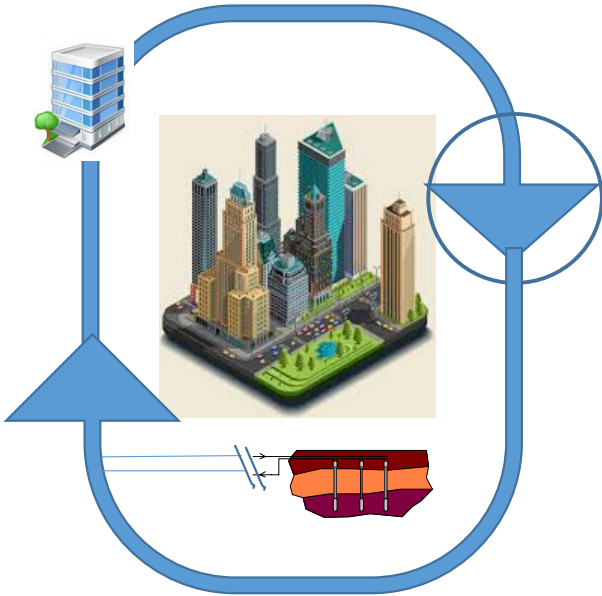
Hours



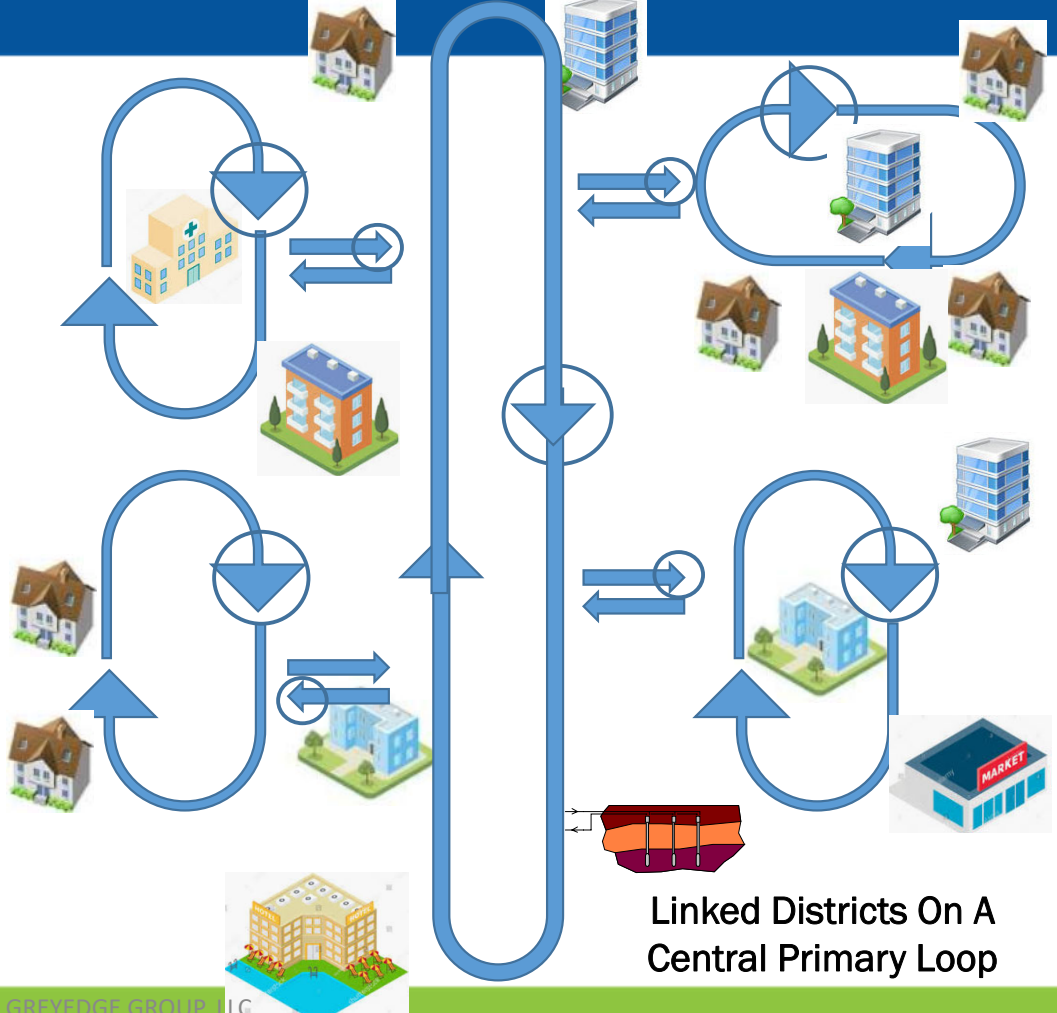
Primary / Secondary MicroDistrict Configurations



Hairpin



Perimeter Or Run-around



Linked Districts On A Central Primary Loop

Multiple

se



Magic of control
Floor to floor
temporary storage

Phase Change
thermal storage
stability

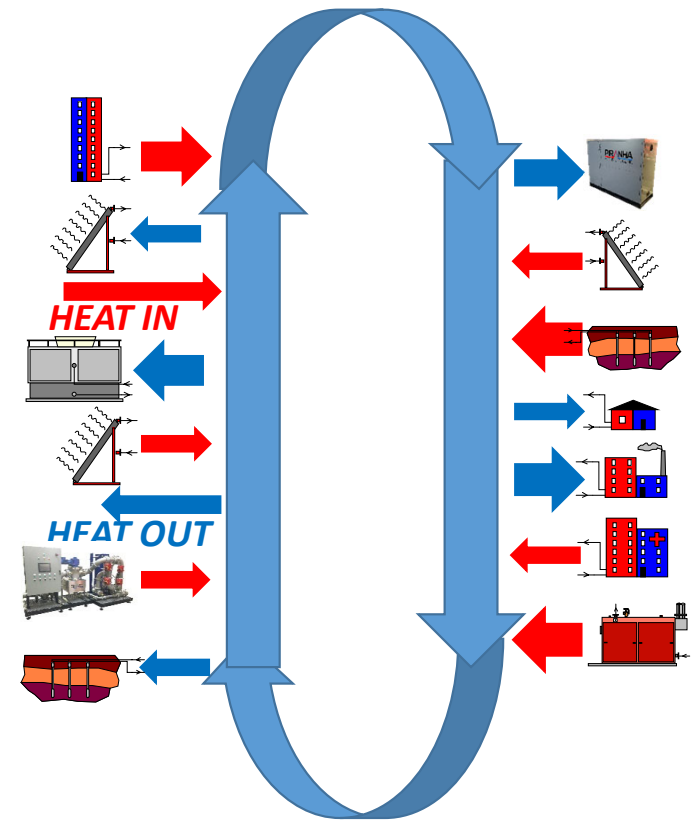


Thermal Highway[®] – Heat Sources & Sinks

- Buildings
 - **ADD** or **REMOVE** thermal energy
- Ground Loops
 - **ADD** or **REMOVE** thermal energy
- Cooling towers
 - Only **REMOVE** thermal energy
- Waste heat from power generators & CHP
 - Only **ADD** thermal energy

Today we will look at:

- *Wastewater Energy Recovery* (sanitary sewer, grey water, etc.)
 - **ADD** or **REMOVE** thermal energy
- *Solar PVT* (Solar Photovoltaics + Thermal)
 - **ADD** or **REMOVE** thermal energy



Colorado Mesa University System Size ~ 3,500 Tons



- Borefields – 121,000 feet



- Buildings

Thermal Highway



- 18" Pipes -



- 12" & 10" Pipes



- Vaults and Mechanical Rooms



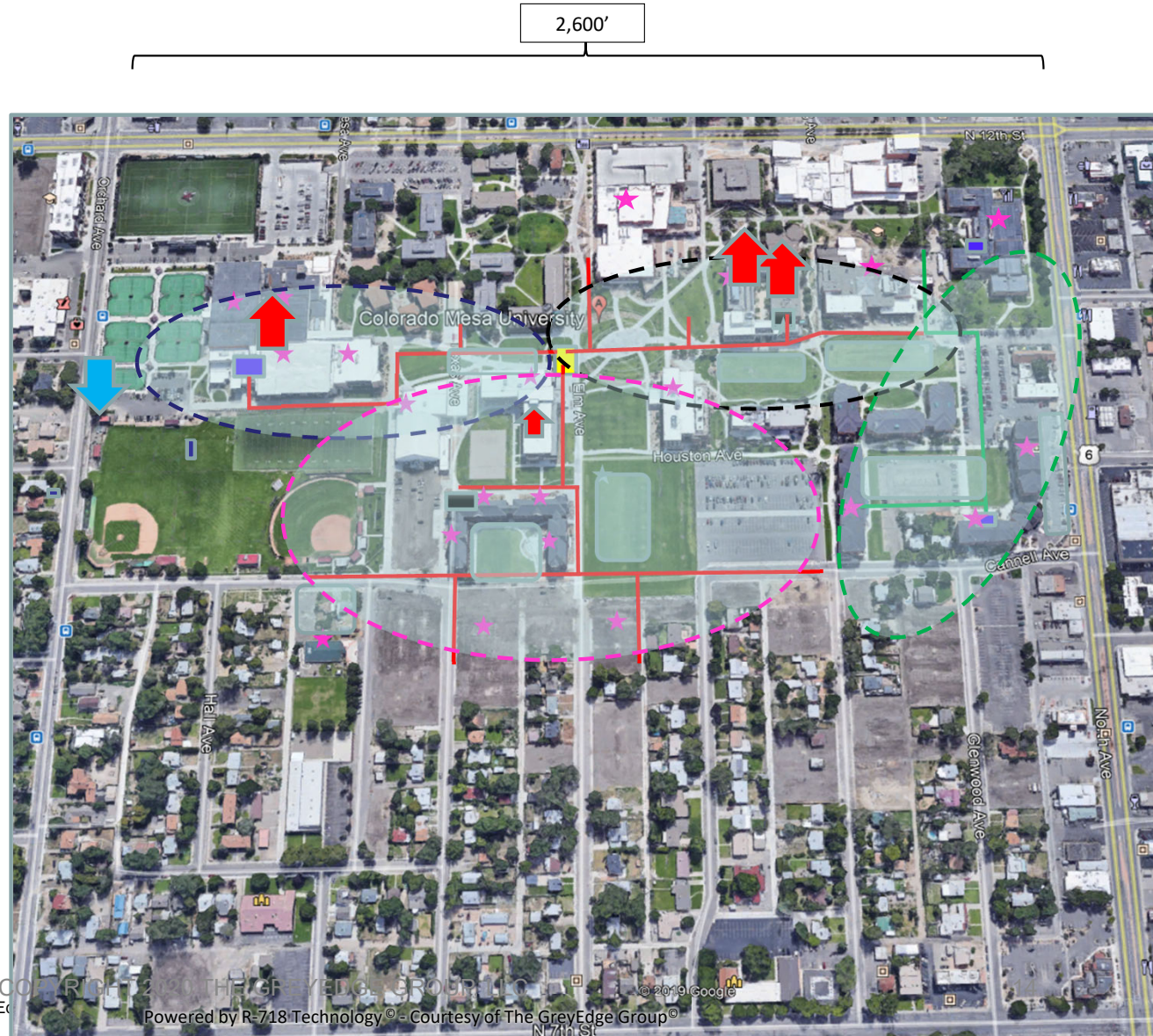
GeoMicroDistrict



- Cooling Towers - 750 tons



- Future Irrigation (Heat and Cool)



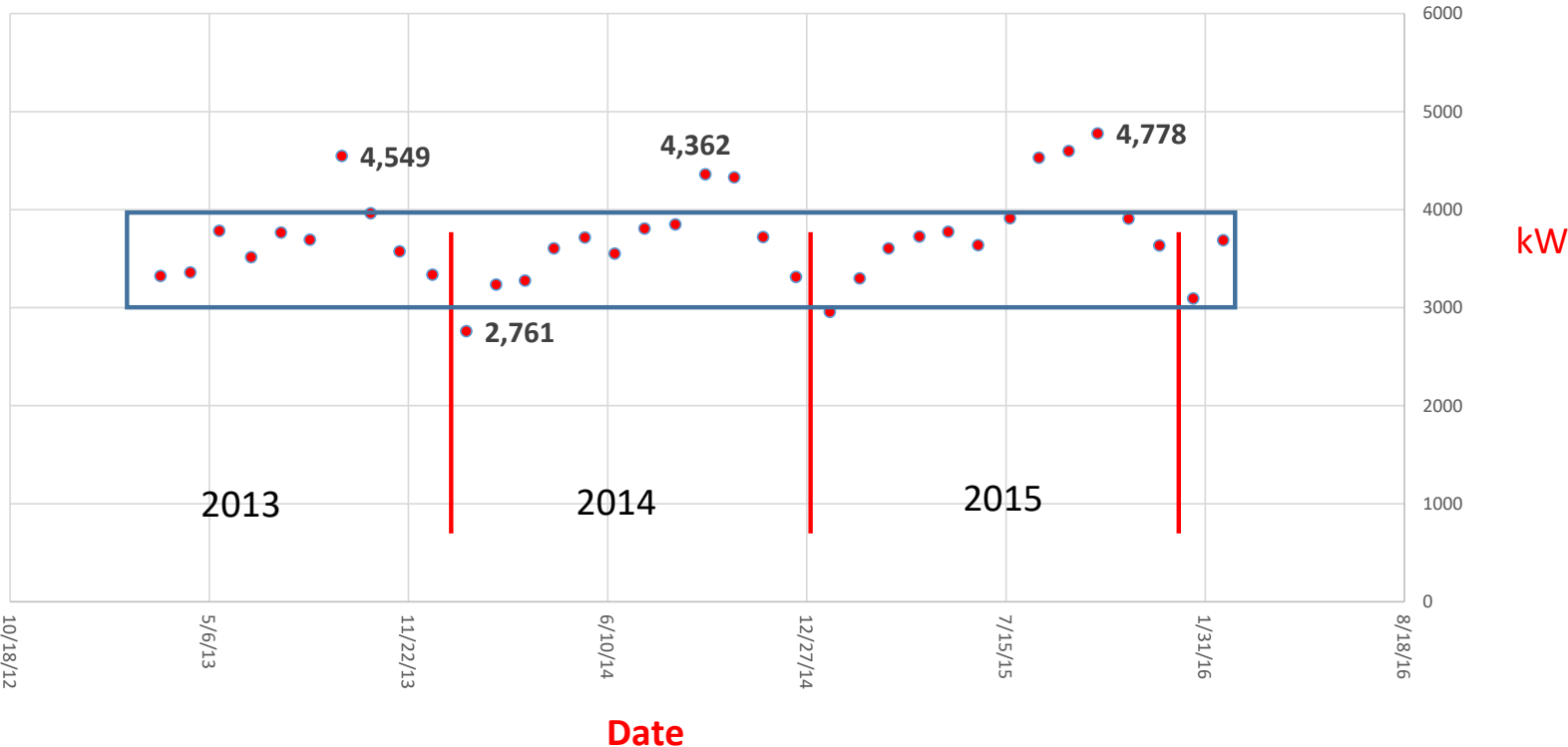
Monthly Peak kW (Power) 2013 - 2016

800,000 Sq.Ft.
(74,322.4 m²)

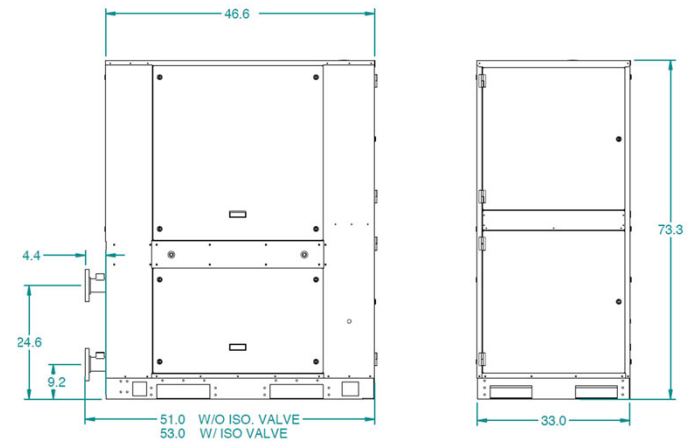


1,200,000 Sq.Ft.
(111,484 m²)

4 MW
3 MW



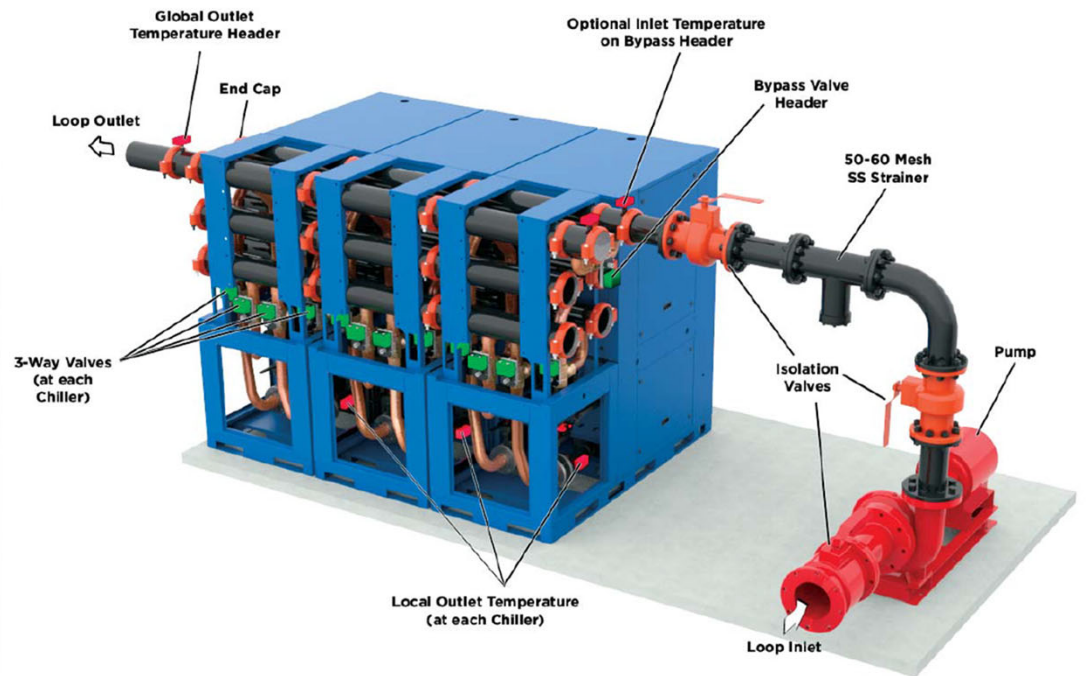
Larger Scale Solutions – 6 pipe heat recovery systems Central Plant Solutions

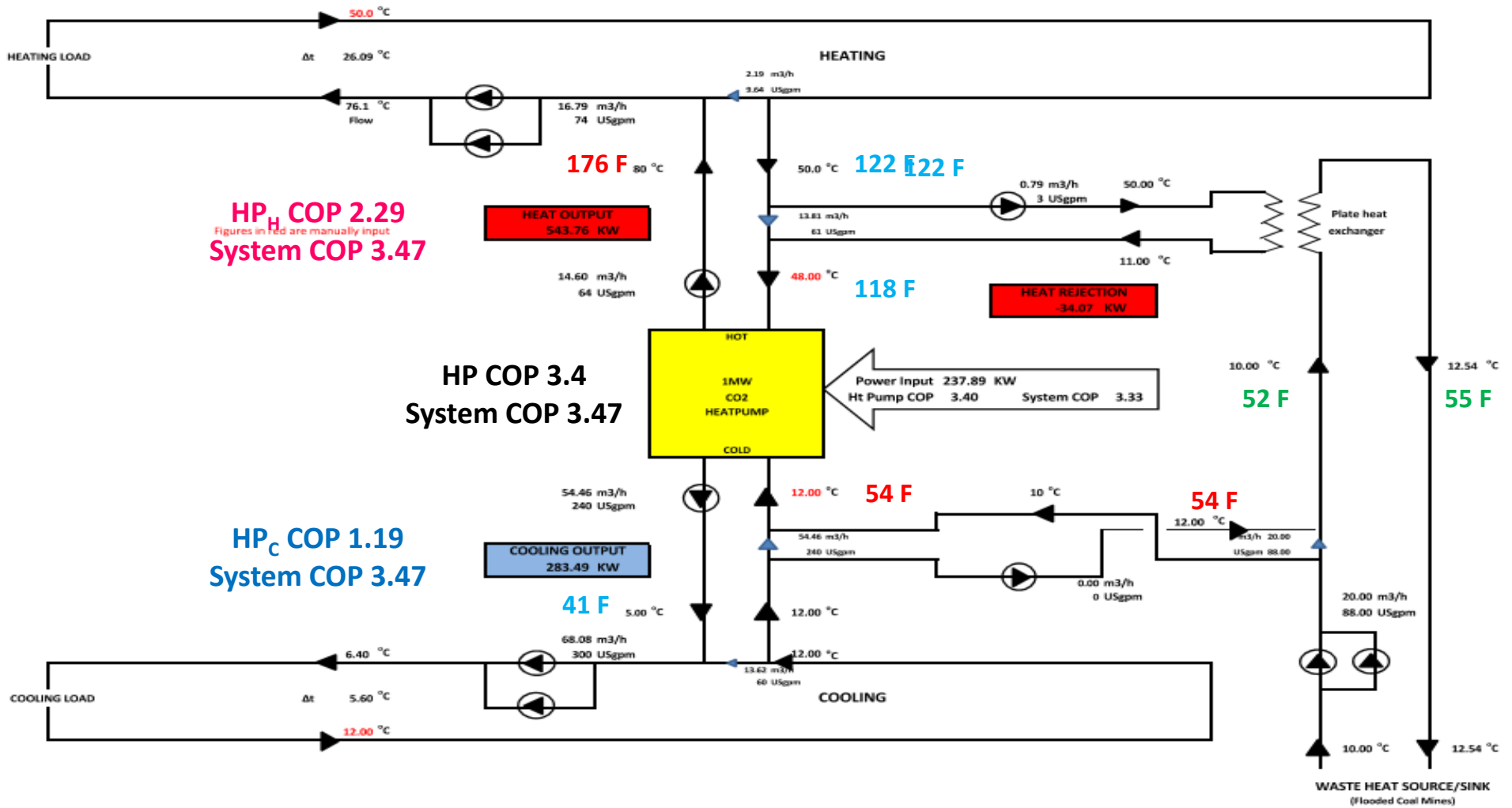


Modular Dual Scroll 20 – 80 Ton (each)

Modular Chillers

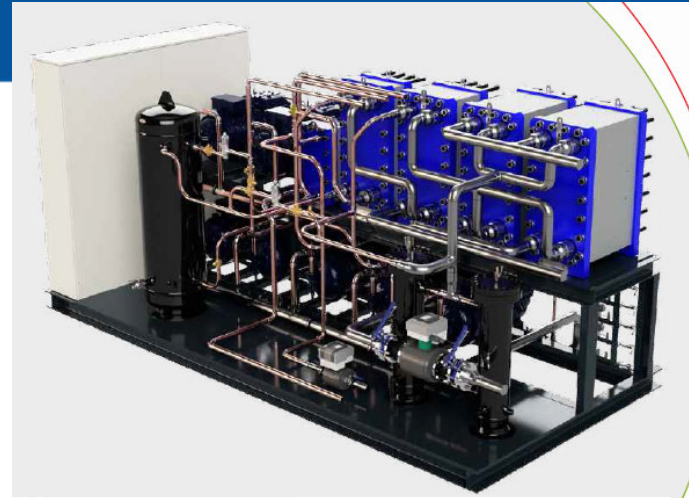
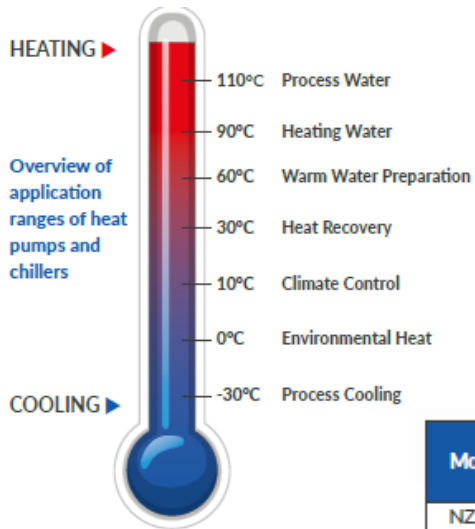
Individual Units Combined up to 300 tons (1055 kW)





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BALANCED HEATING AND COOLING SYSTEM SCHEMATIC DIAGRAM






























Model	Heating capacity 20 → 80 °C (kW)	Cooling capacity @ 7 °C (kW)	Power input (kW)	COP Heating (-)	COP Heating + Cooling (-)
NZ-50	50	35	11.4	4.39	7.46
NZ-100	100	70	22.48	4.45	7.56
NZ-200	200	140	46.1	4.34	7.38
NZ-300	300	210	66.8	4.49	7.63
NZ-400	400	282	84.2	4.75	8.10
NZ-500	500	350	110.9	4.51	7.66
NZ-600	600	425	127	4.72	8.07
NZ-700	700	495	148	4.73	8.07
NZ-800	800	565	169	4.73	8.08
NZ-900	900	635	188	4.79	8.16
NZ-1000	1000	710	219	4.57	7.81
NZ-1200	1200	830	271	4.43	7.49
NZ-1400	1400	980	314	4.46	7.58

Heat Recovery Generation

180LT CHARACTERISTICS

Electrical ratings	Maximum gross electric power Grid connection	180 kW _e 400V, 3ph, 50-60 Hz
Heat source	Temperature range Thermal power input range Hot source medium Hydraulic connections	158-248°F 4.8 - 8.2 MMBTU/hr Water, steam, oil 6 NB, PN 16 (232 psi)
Cold source	Temperature range Working fluid Cooling system Hydraulic connections	32-140 °F Water Dry cooler, cooling tower 8 NB, PN 16 (232 psi)
Main components	Working fluid Generator Expander Heat exchangers Pump Controls Monitoring	R1233zd Medium speed, permanent magnet Kinetic turbine Brazed plate Multi-stage magnetic coupling Industrial PLC Remote web support
Main ratings	Weight Dimensions L x w x h Environmental Noise level @33 ft. Design lifetime Safety	15500 lbs 91 x 79 x 103 inch. IP 20 60 dB 20 yrs Non flammable, non toxic, ODP=0
Norm compliance	Machine directive PED Electrical norms Grid codes	2006/42/EG 2014/68/EU 2014/35/EG VDE-0126 (G59, VDE-ARN, UL,...)

Alternative Refrigerant Hydronic Heat Pumps

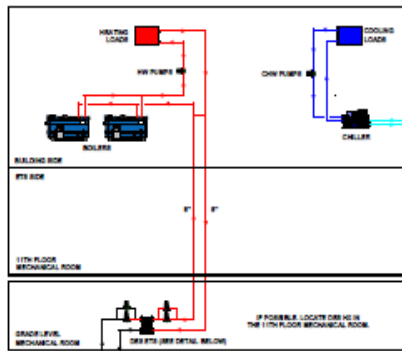
Product	RE	P	S
Heating capacity EN 14511 0/35	210 - 420 kW	30 - 450 kW	180 - 2000 kW
Max. temperature of heat produced *	62 °C	120 °C	85 °C
Min. temperature of cooling produced *	-15 °C	-20 °C	-15 °C
ChillHeat product suitability for various applications			
Combined heating and cooling			
Heat recovery at refrigeration plants			
Heat recovery from waste water			
Ground source heating			
Heat recovery from flue gases			
Heat extraction from outdoor air			
Heat recovery from industrial processes			
Water chiller applications			
Refrigeration applications			

Changeover from High Temperature to Ambient

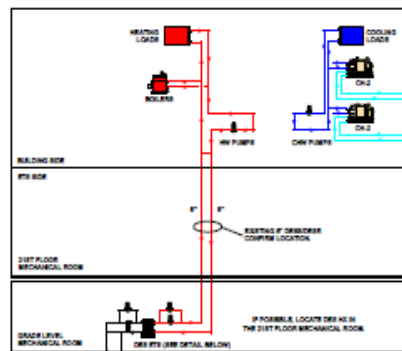
Process:

1. Identify driver zones and problem areas.
2. Identify areas for Co-gen and/or heat recovery.
3. Identify wasted energy recovery opportunities and part load opportunities.
4. Reduce delivery temperature in the shoulder months (hydronic reset) – nothing needed in building.
5. Supplement problem areas to further drive delivery temperatures towards optimal –(high or low).
6. Investigate twinning or replacing coils in delivery system
7. Investigate alternate heat pump refrigerants and heat recovery options for equipment replacement
8. Drive system to heat pumps and economizers
9. Drive supply loop to an ambient range (50 F to 85 F)

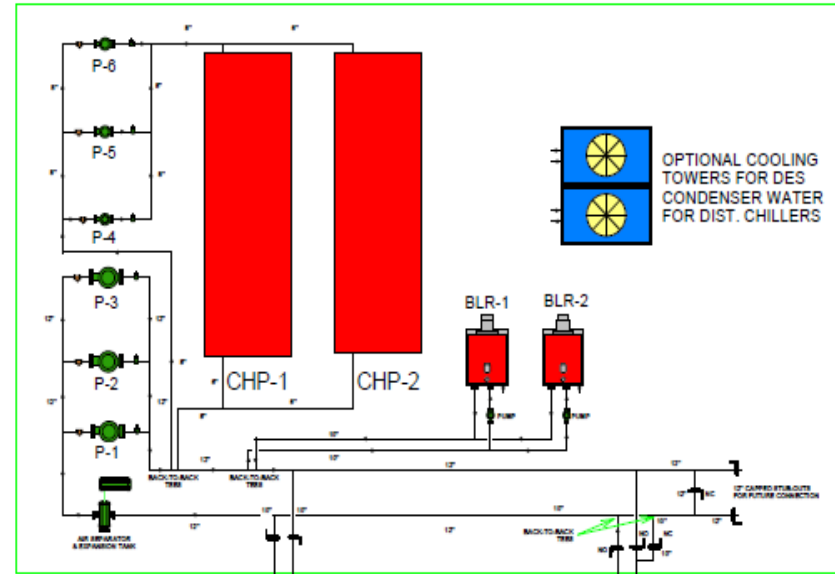
Two Pipe Switchover



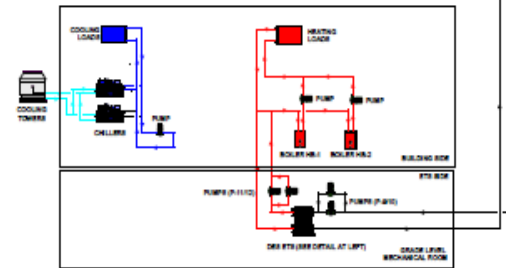
Dual Deck Distribution



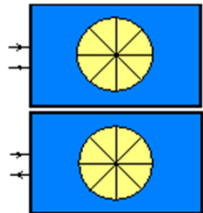
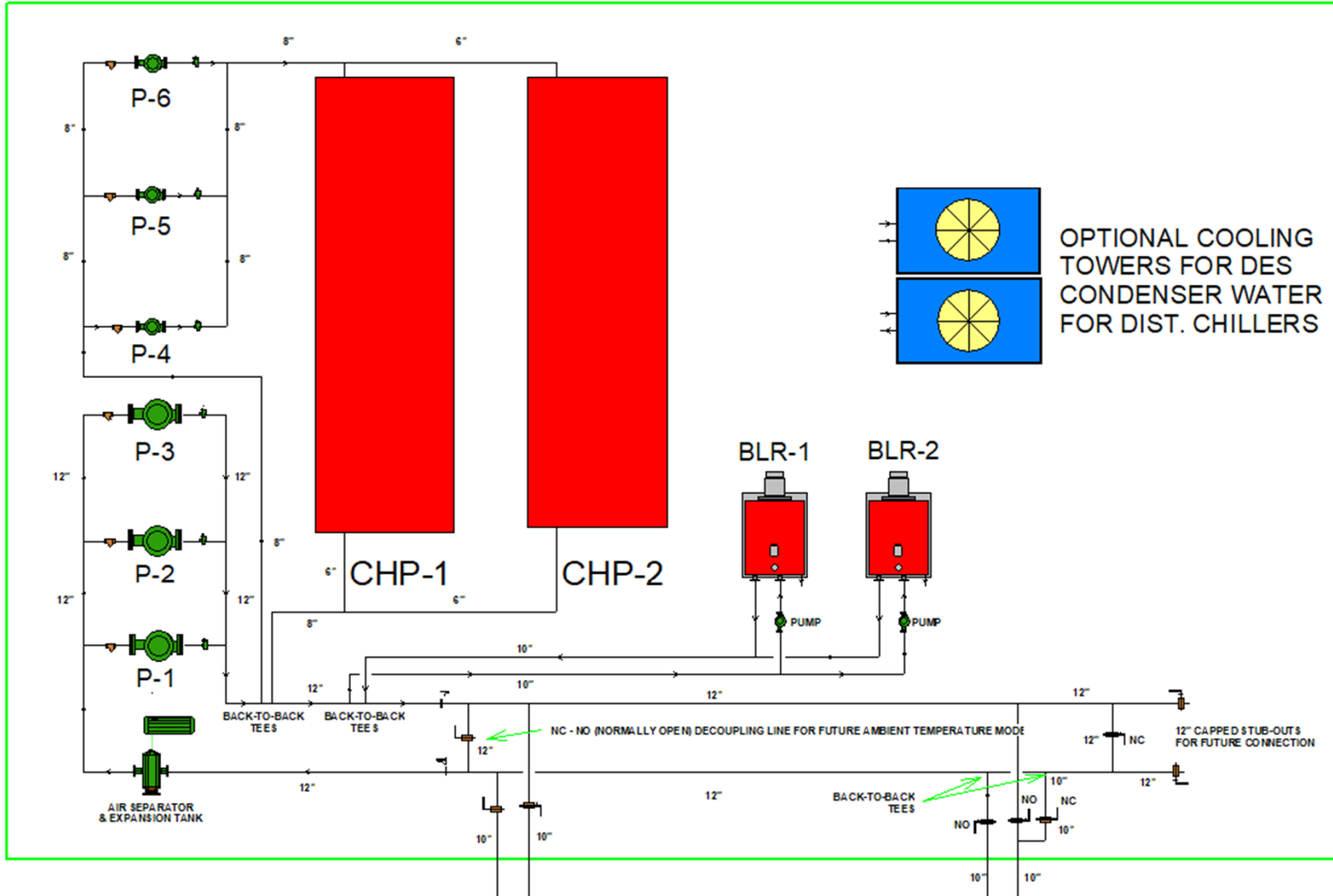
ENERGY CENTRE



WINSPEAR CENTRE



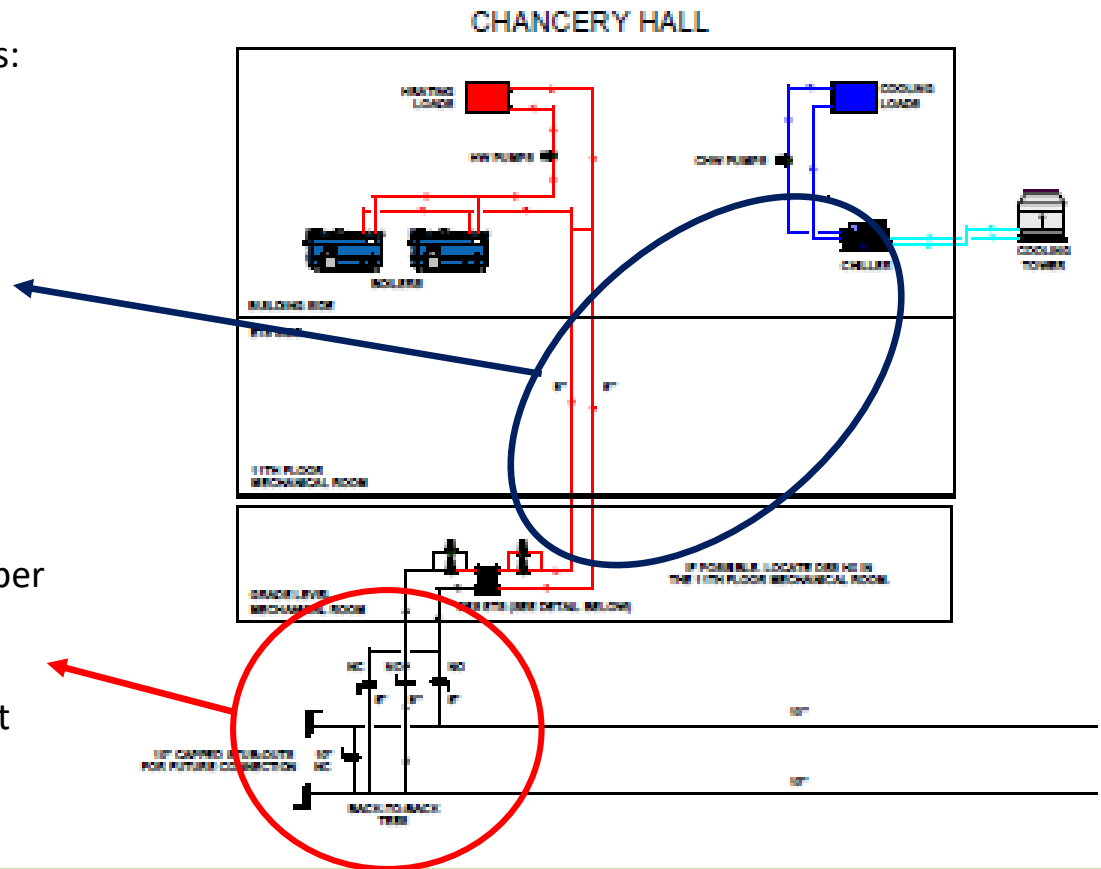
ENERGY CENTRE

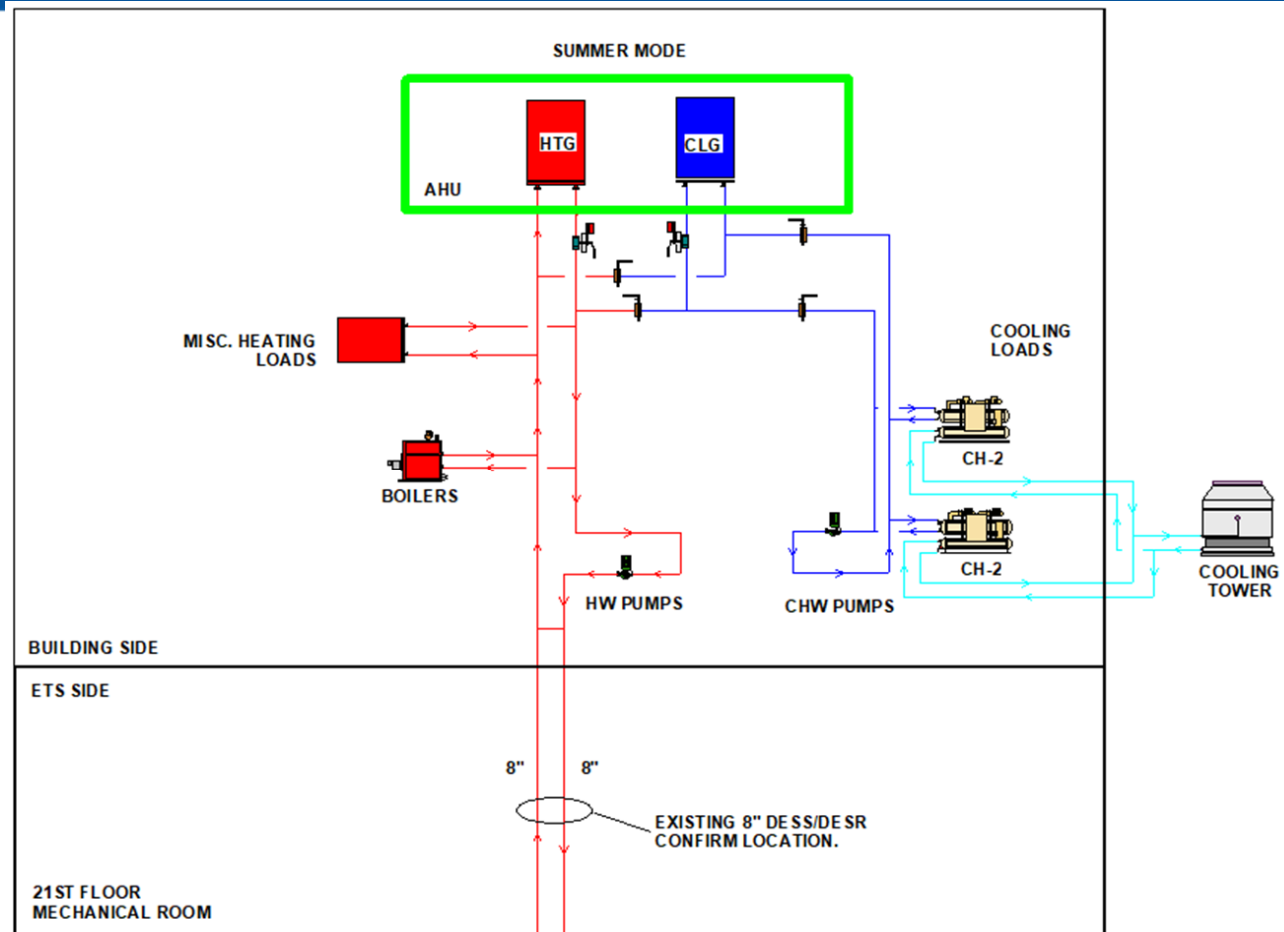


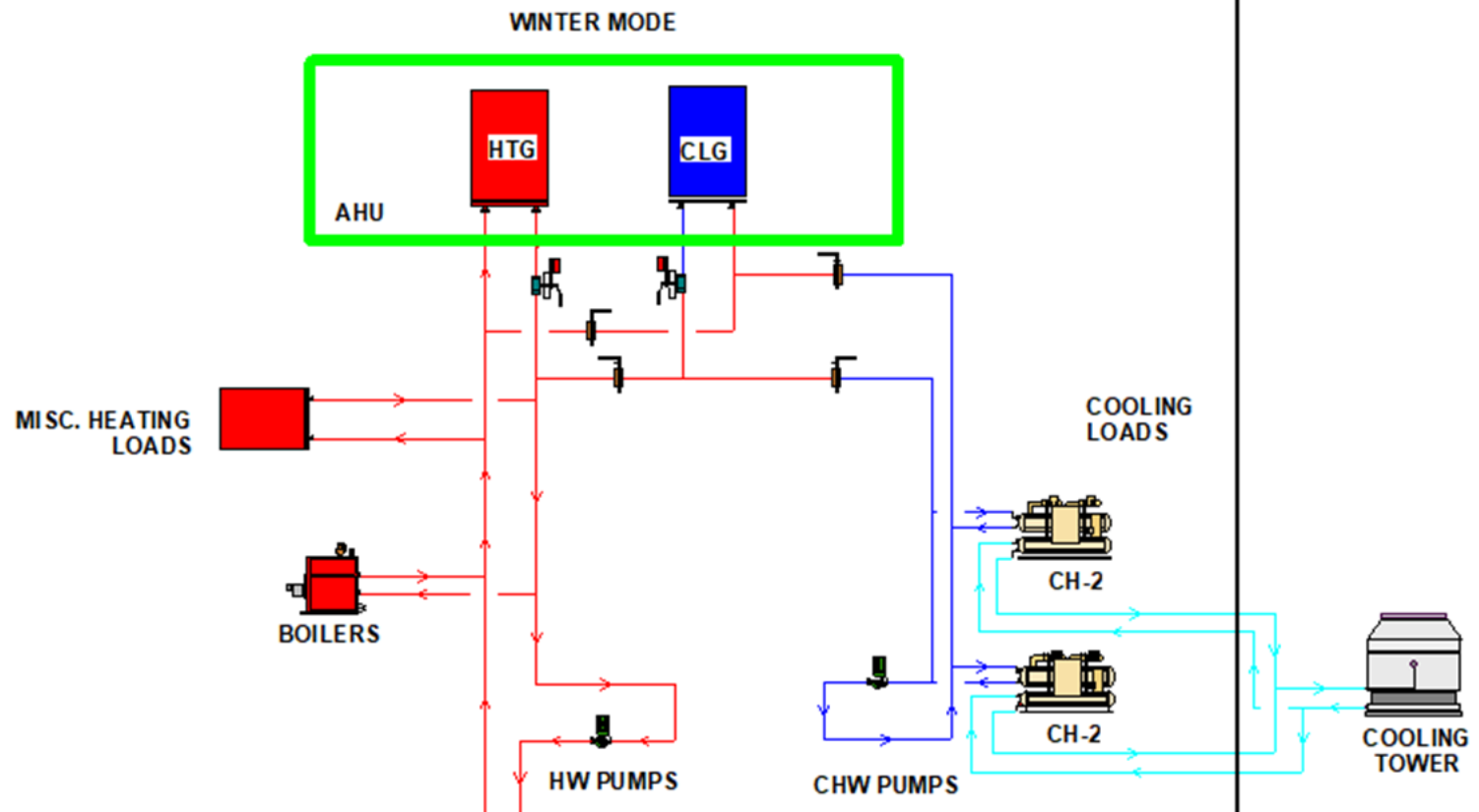
OPTIONAL COOLING TOWERS FOR DES CONDENSER WATER FOR DIST. CHILLERS

Adapting system for future move from hot/cold distribution to Ambient loop supply temperatures:

- Prime movers may move to the building
 - Interconnect chilled water to use both coils – reduce deliver temperature
 - Floor-to-floor retrofit may be possible with modular heat recovery driver heat pumps.
-
- Plumb Supply lines for current use with jumper for future primary-secondary one pipe loop.
 - Plumb Energy Center primary-secondary to enable use as a “casual asset” on an ambient loop.







Other heat sources

High Temp Mitigation

Wastewater/black water – transition and/or original w. CO2 or other
Solar thermal – transition and original source
Steam condensate – transition btu/h & and kwh

Ambient Temperature Plug & Play - Pivotal Equipment – Heat Recovery Refrigerant Circuit (Simultaneous Heat/Cool)

Other buildings - ambient
Geothermal – capture, storage and time of use/ambient
 Standing column -
 In-foundation drilling - am
 Surface water - ambient

Energy harvested, moved, and reused

GreyEdge Group

Cary Smith csmith@greyedgegroup.com
Garen Ewbank gewbank@greyedgegroup.com

801-244-8800

High Temperature Conversion And District Systems: How They Work

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